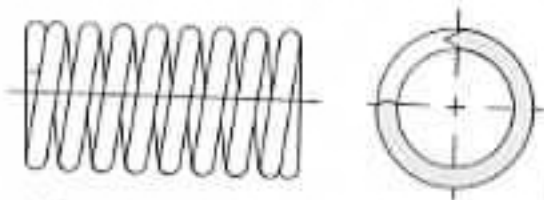
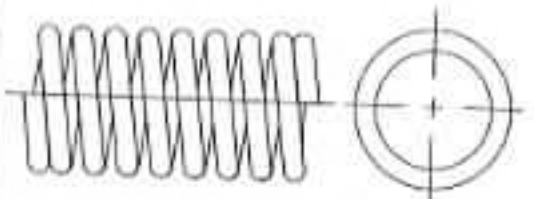


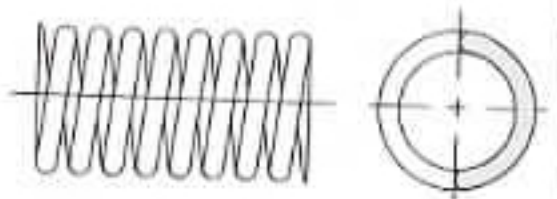
Open Ends  
Coiled Right-hand



Closed, Squared and Ground  
Ends Coiled Left-hand



Closed Ends Not  
Ground, Coiled Right-hand



Open Ends Ground Square  
Coiled Left-hand

*Figure 12. Types of Ends for Helical Compression Springs.*